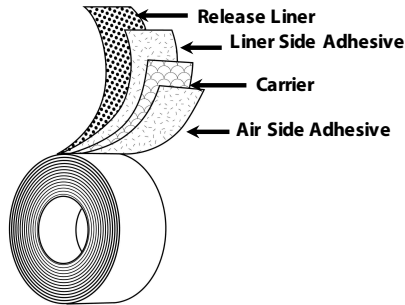


3333E

Double-Coated Tape



Liner: 158lb Natural PC Kraft

Liner Side Adhesive: Acrylic (I608)

Backing/Carrier: Polypropylene Film

Air Side Adhesive: Heat Sealable EVA

Applications

- Weather stripping and gasket assembly
- Removable mounting tape
- Laminating paper, plastic, foam, and metal
- Bonding sound and vibration control materials

Features

- Polypropylene Film Carrier
- Removable Acrylic (Liner Side Adhesive)
- Heat Sealable (Air Side Adhesive)
- 158lb Natural Kraft Liner

Benefits

- Support for aid in processing and application
- Conformable
- Excellent anchorage to most plastic and metal substrates
- Clean removal from most surfaces
- Bonds well to PU and PE foams
- Die-cutttable
- Excellent lay-flat and dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	14.7 mils	0.373 mm	PSTC 133
Adhesive Thickness (Air Side)	0.7 mils	0.018 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.0 mils	0.025 mm	PSTC 133
Carrier Thickness	1.0 mils	0.025 mm	PSTC 133
Liner Thickness	12.0 mils	0.305 mm	PSTC 133
Adhesion to Steel (Liner Side)	15 oz/in	1.64 N/cm	PSTC 101 Mod
Liner Release	65 g/in	0.25 N/cm	ASTM D-5375
Shear Strength (Liner Side)	168+ hours		PSTC 107
Laminating Temperature	210 to 230 °F	99 to 110 °C	
Maximum Continuous Use	180 °F	82 °C	
Intermittent Use	220 °F	104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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